

ASSORTMENT 2023/24

SAFETY SHOES AND WORK FOOTWEAR



/ SIKA / BRYNJE







APPROVALS

Sika Footwear's work footwear is certified according to the European standards for safety footwear (EN ISO 20345:2011) and work footwear (EN ISO 20347:2012). In 2022, new, official certifications in both categories were issued. Both approvals will be valid in a transitional phase.

Safety Footwear: EN ISO 20345:2011

Footwear approved in accordance with EN ISO 20345:2011 as a minimum has a toe cap, which protects against falling objects of 200J impact and against a compression load of at least 15kN. This basic approval is also known as SB ... Additionally, further protection can be added to the footwear. The most common combinations are:

	S	AFETY FO	WATERPROOF BOOTS			
APPROVALS	S1	S1 ^p	S2	S3	S4	S5
SB: Toe cap	х	х	х	х	х	х
P: Protective midsole, 1100 Newton		х		х		х
A: Antistatic sole (in range of <0,1M Ω -1000M Ω)	х	х	х	х	Х	х
E: Shock absorption in the heel, min. 20J	x	x	x	х	х	х
WRU: Water resistant upper			х	х	х	х
FO: Fuel and oil resistant outsole	х	х	х	х	х	х

Safety Footwear: EN ISO 20345:2022

Footwear certified in accordance with EN_ISO 20345:2022, has, at minimum, a toe cap to protect from falling objects at 200J and compression (15kN). This basic certification is still known as 👳 . Additional protection can also be added to the footwear. The most common combinations are:

				SAFETY FOOTWEAR (CLASS 1)						WATERPROOF BOOTS (CLASS 2)				SAFETY FOOTWEAR (CLASS 1)			
APPROVALS	SB	S1	S1 ^p	S1 ^{PL}	S1 ^{PS}	S2	\$3	S3 ^L	S3s	<u>\$4</u>	S5	S5 ¹	S5 ^s	S6	S7	S7 ^L	\$7°
SB: Toe cap	х	х	х	х	х	х	х	х	х	х	х	х	х	х	х	х	х
P: Protective midsole, metal sheet			х				х				x				х		
PL: Anti perforation midsole, tested with a large nail				х				х				x				х	
PS: Anti perforation midsole, tested with a small nail					х				х				х				х
WPA: Water-resistant upper						х	х	х	x	-	-	-	-				
WR: Waterproof upper										-			-	х	х	х	х
A: Antistatic sole (ml. <0.1 M Ω -1000 M Ω)		х	х	х	х	х	х	х	×	х	x	х	х	х	х	х	×
E: Shock absorption in the heel (min. 20J)		х	х	х	х	х	х	х	х	х	х	х	х	х	х	х	x
Closed shoe		х	х	х	х	х	х	х	х	х	х	х	х	х	х	х	х
Patterned sole (min. 2.5 mm)							х	х	х		х	х	х		х	х	х

Work Footwear: EN ISO 20347:2012

Footwear approved in accordance with EN ISO 20347:2012 does not have a toe cap and are intended for occupational use. This basic approval is known as OB 🐽 Additionally, further protection can be added to the footwear. The most common combinations are:



= OB + A + E



= OB + A + E + WRU



= OB + A + E + WRU (only applies to waterproof boots)

Work Footwear: EN ISO 20347:2022

The difference that applies to Sika Footwear between the new and the old approval is the addition of the O6 approval



OB + A + E + WR

Approvals for the sole's slip resistant properties 20345:2011 and 20347:2012



The outsole is slip-tested on ceramic tiles with soap solution



The outsole is slip-tested on steel plates smeared with glycerine



The outsole is slip-tested for SRA and SRB

Approvals for the sole's slip resistant properties 20345:2022 and 20347:2022

In the new standard, the SRA test is mandatory when it comes to the anti-slip properties of the sole. The new SR approval is optional and is obtained if the sole passes the test.



The outsole is skid tested on ceramic tile with a glycerin solution.



CONTENTS

At Sika Footwear you will find safety shoes and work footwear for a wide range of industries, users and needs.

BRYNJE¹³ SIKA Highline 4 Optimax 6 **ACCESSORIES** Socks 42 Shoe care products 43

HIGHLINE





202221 / PRIMO 1.1

Extra slip resistant and easy-to-clean shoe with BOA° Fit System and Nanotoe™. Outsole with solid ladder grip and a stabilising shank. Breathable, durable and water resistant Permair® leather. Sympatex Moisture-Tech® lining. Washable and antibacterial inlay sole. Toe reinforcement, ESD approved and PVC-free.













DID YOU KNOW THAT: ESD approved footwear has very high conductivity – significantly higher than conventional antistatic footwear. This means that ESD approved footwear sends hazardous static electrical charges safely to the floor rather than into the materials you work with. Read more under WORTH KNOWING at sikafootwear.eu

HIGHLINE



202210 / **PREMIER**

Extra slip resistant and easy-to-clean shoe with Nanotoe $\ensuremath{^{\text{TM}}}$ and elastic laces. Outsole with solid ladder grip and a stabilising shank. Breathable, durable and water resistant Permair® leather. Sympatex Moisture-Tech® lining. Washable and antibacterial inlay sole. Toe reinforcement, metal free, ESD approved and PVC-free.















HIGHLINE





202110 / **LEAD**

Extra slip resistant sandal with Velcro® closure, detachable tongue and Nanotoe™. Outsole with solid ladder grip and a stabilising shank. Breathable, durable and water resistant Permair® leather. Sympatex Moisture-Tech® lining. Washable and antibacterial inlay sole. Toe reinforcement, metal free, ESD approved and PVC-free.















HIGHLINE





202510 / FRONT

Extra slip resistant and easy-to-clean bootee with zip, elastic over instep and nano toe cap. Outsole with solid ladder grip and a stabilising shank. Breathable, durable and water resistant Permair® leather. Sympatex Moisture-Tech® lining. Washable and antibacterial inlay sole. Toe reinforcement, metal free, ESD approved and PVC-free.















HIGHLINE





202411 / FIRST 1.1

Extra slip resistant and easy-to-clean slipper with elastic over instep and Nanotoe™. Outsole with solid ladder grip and a stabilising shank. Breathable, durable and water resistant Permair® leather. Sympatex Moisture-Tech® lining. Washable and antibacterial inlay sole Toe reinforcement, metal free, ESD approved and PVC-free.















HIGHLINE







202512 / **LINEBOOT**

Easy to clean Chelsea boot with an upper made of durable, breathable and water resistant microfiber - the perfect boots for abattoirs. Lightweight, thin and strong toe cap made of carbon. Slip resistant outsole with a ladder grip. Lining made of moisture-wicking and quickdrying Sympatex Moisture Tech®. ESD approved and PVC free.

















HIGHLINE







202522 / **SAFELINE**

Chelsea boot with Kozane® protected toe and instep, making it puncture and cut resistant. The perfect boots for abattoirs. Upper section made of durable, breathable and water resistant microfiber. Easy to keep clean. Lightweight, thin and strong toe cap made of carbon and flexible protective midsole of fibre material. Slip resistant outsole with a ladder grip. Lining made of moisture-wicking and quick-drying Sympatex Moisture Tech®. ESD approved and PVC free.















OPTIMAX





172000 / **OPTIMAX**

Shoe made from breathable and durable Permair® leather. With perforations for extra breathability. Slip resistant and shock absorbing outsole. The design of the sole minimises the risk of twist injuries. The inlay sole is shock absorbing, breathable, antibacterial and washable. Lining made from sweat transporting, breathable and durable material. From size 35 to 50.









OPTIMAX





173110 / **OPTIMAX**

Sandal with adjustable Velcro® closure. Made from breathable and durable Permair® leather. Slip resistant and shock absorbing outsole. The design of the sole minimises the risk of twist injuries. The inlay sole is shock absorbing, breathable, antibacterial and washable. Lining made from sweat transporting, breathable and durable material. Metal free.











OPTIMAX





172100 / **OPTIMAX**

Slipper made from breathable and water resistant Permair® leather. Slip resistant and shock absorbing outsole. The design of the sole minimises the risk of twist injuries. The inlay sole is shock absorbing, breathable, antibacterial and washable. Lining made from sweat transporting, breathable and durable material. Metal free.











OPTIMAX





173105 / **OPTIMAX**

Sandal with double adjustable Velcro® closure. Made from breathable and durable Permair® leather. Slip resistant and shock absorbing outsole. The design of the sole minimises the risk of twist injuries. The inlay sole is shock absorbing, breathable, antibacterial and washable. Lining made from sweat transporting, breathable and durable material. Metal free. OB+A+E+FO+SRA.











OPTIMAX





172200 / **OPTIMAX**

Shoe with toe cap and made from breathable and durable Permair® leather. Slip resistant and shock absorbing outsole. The design of the sole minimises the risk of twist injuries. The inlay sole is shock absorbing, breathable, antibacterial and washable. Lining made from sweat transporting, breathable and durable material. From size 35 to











OPTIMAX



172302 / **OPTIMAX**

Shoe with toe cap and adjustable Velcro® closure. Made from breathable and durable Permair® leather. Slip resistant and shock absorbing outsole. The design of the sole minimises the risk of twist injuries. $\bar{\mathsf{T}}\mathsf{he}$ inlay sole is shock absorbing, breathable, antibacterial and washable. Lining made from sweat transporting, breathable and durable material. From size 35 to 50.











OPTIMAX





172111 / **OPTIMAX**

Slipper with toe cap and made from breathable and water resistant Permair® leather. Slip resistant and shock absorbing outsole. The design of the sole minimises the risk of twist injuries. The inlay sole is shock absorbing, breathable, antibacterial and washable. Lining made from sweat transporting, breathable and durable material.











OPTIMAX





172201 / **OPTIMAX**

Shoe with toe cap and made from breathable and durable Permair® leather. Slip resistant and shock absorbing outsole. The design of the sole minimises the risk of twist injuries. The inlay sole is shock absorbing, breathable, antibacterial and washable. Lining made from sweat transporting, breathable and durable material. From size 35 to











CLASSIC





67031 / SIKA PANTOLETTE

Pantolette with reversible and adjustable heel strap. Made of water resistant and breathable leather. Soft suede footbed. Slip resistant PU outsole. OB+A+E+FO+SRC.









FUSION



19515 / **FUSION**

Sandals with adjustable Velcro® fastening. Made of breathable and durable Permair® leather. Extra slip resistant and shock absorbing PU outsole. The construction of the sole minimises the risk of twist injuries. Antibacterial and moisture-wicking inlay sole with shock absorbing Ortholite® Technology. Sweat absorbing, breathable and durable microfiber lining.









FUSION





19511 / **FUSION**

Shoe made from breathable and durable Permair® leather with perforations for extra breathability. Extra slip resistant and shock absorbing outsole. The design of the sole minimises the risk of twist injuries. Antibacterial and sweat transporting inlay sole with shock absorbing Ortholite®-Technology. Lining made from sweat absorbing, breathable and durable microfiber.











FUSION





19514 / **FUSION**

Slipper made from breathable, water resistant and durable Permair® leather. Elastic over instep. Extra slip resistant and shock absorbing outsole. The design of the sole minimises the risk of twist injuries. Antibacterial and sweat transporting inlay sole with shock absorbing Ortholite®-Technology. Lining made from sweat absorbing, breathable and durable microfiber.

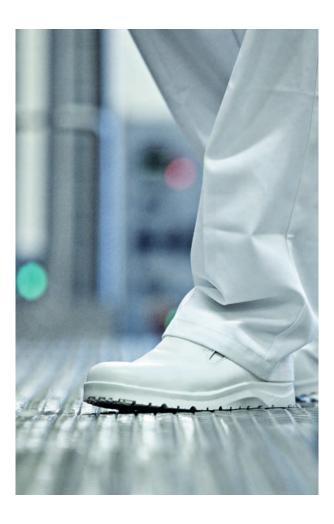












FUSION



19225 / **FUSION**

Sandal with toe cap and adjustable Velcro° closure. Breathable, water resistant and durable Permair® leather. Extra slip resistant and shock absorbing outsole. The design of the sole minimises the risk of twist injuries. Antibacterial and sweat transporting inlay sole with shock absorbing Ortholite®-Technology. Lining made from sweat absorbing, breathable and durable microfiber.











FUSION



19241 / FUSION

Bootee with inside zip and made from breathable and durable Permair® leather. Extra slip resistant and shock absorbing outsole. The design of the sole minimises the risk of twist injuries. Antibacterial and sweat $% \left(\frac{1}{2}\right) =\left(\frac{1}{2}\right) \left(\frac$ transporting inlay sole with shock absorbing Ortholite $^{\circ}\text{-Technology}.$ Lining of sweat absorbing and breathable Politex. Quick drying and













FUSION



19242 / **FUSION**

Bootee made from breathable and durable Permair® leather. Extra slip resistant and shock absorbing outsole. The design of the sole minimises the risk of twist injuries. Antibacterial and sweat transporting inlay sole with shock absorbing Ortholite®-Technology. Lining of sweat absorbing and breathable Politex. Quick drying and durable.











LIMBER





210 / **BEAT LOW**

Washable, lightweight and robust lace-up shoe with a wide fit. Made $\,$ from water resistant microfibre to make the shoe especially suitable for moist environments. Slip resistant and shock absorbent PU/PU outsole. With a breathable inlay sole of durable polyester. Metal free.











LIMBER





211 / EASY LOW

Washable, lightweight and robust slipper with a wide fit. Made from water resistant microfibre to make the slipper especially suitable for moist environments. Slip resistant and shock absorbent PU/PU outsole. With a breathable inlay sole of durable polyester. Metal free.













LIMBER



212 / **EASY MID**

Washable, lightweight and robust bootee without laces and with a wide fit. Made from water resistant microfibre to make the bootee especially suitable for moist environments. Slip resistant and shock absorbent PU/PU outsole. With a breathable inlay sole of durable polyester. Metal













LIMBER





216 / **BEAT MID**

Washable, lightweight and robust bootee with laces and a wide fit. Made from water resistant microfibre to make the bootee especially suitable for moist environments. Slip resistant and shock absorbent PU/PU outsole. With a breathable inlay sole of durable polyester. Metal













Sikafootwear.eu

All about work footwear. All in one place!

AT SIKAFOOTWEAR.EU YOU WILL FIND A LOT OF KNOWLEDGE ABOUT SAFETY SHOES AND WORK FOOTWEAR.

Here you can learn more about

/ Good advice before you choose your footwear

/ Comfort

/ Slip resistance

/ Certifications and features, such as ESD-approved and BOA®

/ Construction and materials

/ Caring for your footwear

USE SIKAFOOTWEAR.EU AS YOUR TOOL!

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/ Download logos, product images and guides

/ Make product lists and data sheets with your own company logo

/ Get insight and overview!



SHOEFINDER

FIND THE RIGHT FOOTWEAR FOR YOUR NEEDS

Shoe Finder is a user-friendly tool that makes it easy to make the right footwear choices.



SCAN THE CODE AND VISIT SHOE FINDER

- Go to sikafootwear.eu and click Shoe Finder
- 2 Select industry, gender, shoe size, working environment and special requirements
- 3 See all the shoes that match your needs
- 4 Make your own product list, download or send in PDF format

SIKA FOOTWEAR, 2023/24

FUSION CLOG





19467 / FUSION CLOG ESD

Lightweight clog with heel strap. Made from breathable and durable Permair® leather. Extra slip resistant and shock absorbing outsole. The design of the sole minimises the risk of twist injuries. Inlay sole made from breathable, sweat transporting and antibacterial material, which is washable at 30 °C. Lining made from sweat absorbing, breathable and durable Politex. ESD-approved. OB+A+E+FO+WRU+SRC.











FUSION CLOG





19468 / FUSION CLOG ESD

Lightweight clog made from breathable and durable Permair® leather. Extra slip resistant and shock absorbing outsole. The design of the sole minimises the risk of twist injuries. Inlay sole made from breathable, sweat transporting and antibacterial material, which is washable at 30 °C. Lining made from sweat absorbing, breathable and durable Politex. ESD-approved. OB+A+E+FO+WRU+SRC.











FUSION CLOG





19466 / FUSION CLOG ESD

Lightweight clog made from breathable, water resistant and durable Permair® leather. Extra slip resistant and shock absorbing outsole. The design of the sole minimises the risk of twist injuries. Inlay sole made from breathable, sweat transporting and antibacterial material, which is washable at 30 °C. Lining made from sweat absorbing, breathable and durable Politex. ESD-approved.











FUSION CLOG





19476 / FUSION CLOG ESD

Lightweight clog with toe cap. Breathable, water resistant and durable Permair® leather. Extra slip resistant and shock absorbing outsole. The design of the sole minimises the risk of twist injuries. Inlay sole made from breathable, sweat transporting and antibacterial material. Washable at 30 °C. Lining made from sweat absorbing, breathable and durable Politex. ESD-approved.













FLEX LBS





8185 / FLEX LBS

Flexible clog with heel strap and wide fit. Soft and comfortable LBS footbed of foam and leather. Breathable, water resistant and durable Permair® leather. Slip resistant, flexible and shock absorbing PU outsole. OB+A+E+WRU+FO+SRB.









FLEX LBS







8105 / FLEX LBS

Flexible clog with wide fit. Soft and comfortable LBS footbed of foam and leather. Breathable, water resistant and durable Permair® leather. Slip resistant, flexible and shock absorbing PU outsole. OB+A+E+WRU+FO+SRB.









FLEX LBS







8005 / FLEX LBS

Flexible clog with wide fit. Soft and comfortable LBS footbed of foam and leather. Breathable, water resistant and durable Permair® leather. Slip resistant, flexible and shock absorbing PU outsole.









FLEX LBS





885 / FLEX LBS

Flexible clog with toe cap and wide fit. Soft and comfortable LBS footbed of foam and leather. Breathable, water resistant and durable Permair® leather. Slip resistant, flexible and shock absorbing PU outsole. The black model also has ProNose for extra durability.











FLEX LBS





8985 / FLEX LBS

Flexible clog with heel strap, toe cap and wide fit. Soft and comfortable LBS footbed of foam and leather. Breathable, water resistant and durable Permair® leather. Slip resistant, flexible and shock absorbing PU outsole. The black model also has ProNose for extra durability. SB+A+E+FO+WRU+SRB.













FLEX

FLEX



883 / FLEX

Flexible clog with toe cap and protective midsole. Wide fit. Breathable, water resistant and durable Permair® leather. Slip resistant, flexible and shock absorbing PU outsole. With ProNose for extra durability.

















88 / FLEX

Flexible clog with toe cap. Wide fit. Breathable, water resistant and durable Permair® leather. Slip resistant, flexible and shock absorbing PU outsole. With ProNose for extra durability.













COMFORT





125 / COMFORT

Sturdy clog with wide fit and a footbed of wood. Breathable, water resistant and durable Permair® leather. Slip resistant and shock absorbing PU outsole. OB+E+WRU+FO+SRC.









COMFORT



29 / COMFORT

Sturdy clog with wide fit and a footbed of wood. Breathable, water resistant and durable Permair® leather. Slip resistant and shock absorbing PU outsole. With ProNose for extra durability.













COMFORT





149 / COMFORT

Sturdy clog with wide fit and a footbed of wood. Breathable, water resistant and durable Permair® leather. Slip resistant and shock absorbing PU outsole. OB+E+WRU+FO+SRC.









COMFORT



54 / COMFORT

Sturdy clog with wide fit and a footbed of wood. Breathable, water resistant and durable Permair® leather. Slip resistant and shock absorbing PU outsole. With ProNose for extra durability. SB+P+E+FO+WRU+SRC.













PROFLEX

PROFLEX



19322 / **PROFLEX**

Flexible safety clog with perfect fit. Made from breathable and durable Permair® leather. Slip resistant, shock absorbing and flexible PU outsole. Sweat absorbing, quick drying and durable microfiber lining. Sweat absorbing, breathable and replaceable inlay sole. ProNose for extra durability. With reflective details. Available in sizes up to 50.















19324 / **PROFLEX**

Flexible safety clog with perfect fit. Made from breathable and durable Permair® leather. Slip resistant, shock absorbing and flexible PU outsole. Sweat absorbing, quick drying and durable microfiber lining. Sweat absorbing, breathable and replaceable inlay sole. ProNose for extra durability. With reflective details. Available in sizes up to 50. SB+P+A+E+FO+WRU+SRC.















FLEX LIGHT

FLEX LIGHT



8110 / FLEX LIGHT

Lightweight, flexible and ESD-approved clog made from breathable and durable Permair® leather. With soft instep padding for extra comfort. Slip resistant and shock absorbing outsole combined with a soft, shock absorbing and replaceable inlay sole that provides exceptional arch support. ProNose of lightweight and durable LIBA® Smart material for extra durability. SB+P+A+E+FO+WRU+SRA.

















8111 / **FLEX LIGHT**

Lightweight, flexible and ESD-approved clog made from breathable and durable Permair® leather. With soft instep padding for extra comfort. Slip resistant and shock absorbing outsole combined with a soft, shock absorbing and replaceable inlay sole that provides exceptional arch support. ProNose of lightweight and durable LIBA° Smart material for extra durability.



















101 / SUPER CLOG

Comfortable safety clog made from breathable, water resistant and durable Permair® leather. Sturdy and slip resistant outsole of PU/ TPU. Stabilizer in the arch reduces the risk of twist injuries. Lining of sweat absorbing, durable, quick drying and breathable Politex. Shock absorbing, antibacterial and breathable inlay sole which can be replaced. With ProNose for extra durability.

















DID YOU KNOW THAT: Slip resistance is a general term the substrate, the person and the

FLEXIKA

FLEXIKA



1185 / **FLEXIKA**

Flexible and comfortable clog made from breathable, water resistant and durable Permair® leather. Shock absorbing outsole. Footbed of soft





1186 / **FLEXIKA**

Flexible and comfortable clog made from breathable, water resistant and durable Permair® leather. Shock absorbing outsole. Footbed of soft



TRADITIONEL

TRADITIONEL





124 / TRADITIONEL

Sturdy clog without toe cap. Wide fit. Breathable, water resistant and durable Permair $^\circ$ leather. Slip resistant and shock absorbing PU outsole.



148 / TRADITIONEL

Sturdy clog without toe cap. Wide fit. Breathable, water resistant and durable Permair® leather. Slip resistant and shock absorbing PU outsole.



SIKA BOOTS



903601/WHITE PU NON SAFETY

Extra lightweight, durable and comfortable PU boots that provide good support around the arch, heel and ankle. Slip resistant and self-cleaning outsole, reducing the risk of twist injuries. Insulates against the cold down to -20 °C. Flexible and supple even at low temperatures. Shock absorbing and breathable inlay sole. See resistance overview at www.sikafootwear.eu.











SIKA BOOTS



903603 / GREEN PU NON SAFETY

Extra lightweight, durable and comfortable PU boots that provide good support around the arch, heel and ankle. Slip resistant and self-cleaning outsole, reducing the risk of twist injuries. Insulates against the cold down to -20 °C. Flexible and supple even at low temperatures. Shock absorbing and breathable inlay sole. See resistance overview at www.sikafootwear.eu.













SIKA BOOTS



902602 / WHITE PU SAFETY

Extra lightweight, durable and comfortable PU boots that provide good support around the arch, heel and ankle. Slip resistant and self-cleaning outsole, reducing the risk of twist injuries. Insulates against the cold down to -20 °C. Flexible and supple even at low temperatures. Shock absorbing and breathable inlay sole. See resistance overview at www.sikafootwear.eu.











SIKA BOOTS



902604 / GREEN PU SAFETY

Extra lightweight, durable and comfortable PU boots that provide good support around the arch, heel and ankle. Slip resistant and self-cleaning outsole, reducing the risk of twist injuries. Insulates against the cold down to -20 °C. Flexible and supple even at low temperatures. Shock absorbing and breathable inlay sole. See resistance overview at www.sikafootwear.eu.















SIKA SNEAKER

SIKA SNEAKER



403211 / LIFE

Work shoe designed as a sneaker. Lightweight, durable and comfortable. Soft and flexible upper made of breathable knitted polyester. Moisture-wicking lining. Flexible, shock absorbing and slip resistant outsole. With stabilising shank reducing the risk of twist injuries. Breathable, soft and moisture-wicking inlay sole. Metal free. PVC free. ESD approved. Can be washed at 40 °C.















403244 / COMFIT

Work shoe designed as a sneaker. Lightweight, durable and comfortable. Soft and flexible upper made of breathable knitted polyester. Moisture-wicking lining. Flexible, shock absorbing and slip resistant outsole. With stabilising shank reducing the risk of twist injuries. Breathable, soft and moisture-wicking inlay sole. Metal free. PVC free. ESD approved. Can be washed at 40 °C.













SIKA SNEAKER





403222 / **DYNAMIC**

Work shoe designed as a sneaker. Lightweight, durable and comfortable. Water resistant and breathable microfiber, making it easy to clean. With moisture-wicking lining. Flexible, shock absorbing and slip resistant outsole. With stabilising shank reducing the risk of twist injuries. Breathable, soft and moisture-wicking inlay sole. PVC free and











SIKA SNEAKER



403233 / LIFEGRIP

Work shoe designed as a sneaker. Lightweight, durable and comfortable. Made of water resistant and breathable full grain leather. With moisture-wicking lining. Flexible, shock absorbing and slip resistant outsole. With stabilising shank reducing the risk of twist injuries. Breathable, soft and moisture-wicking inlay sole. PVC free, metal free and ESD approved.













FUNCTION



19301 / **BALANCE**

Lightweight, comfortable and durable work shoes specially developed for wet and slippery surfaces. Made from durable, breathable and water resistant microfibre. The outsole is extra slip resistant and shock absorbing. Lining of breathable textile. The inlay sole is breathable, shock absorbing and sweat transporting. Shoes and inlay soles can be washed at 40 °C. Metal free.













19302 / **STABLE**

Lightweight, comfortable and durable work shoes specially developed for wet and slippery surfaces. Made from durable, breathable and water resistant microfibre. The outsole is extra slip resistant and shock absorbing. Lining of breathable textile. The inlay sole is breathable, shock absorbing and sweat transporting. Shoes and inlay soles can be washed at 40 °C. Metal free.















SIKA BUBBLE



50018 / **LEAP**

Lightweight and breathable work shoe with elastic bands over the instep. The shoes offer supreme fit and comfort – while giving the feeling of being barefoot. Breathable seamless knit. Slip resistant, shock absorbing and flexible EVA/rubber outsole. Breathable, shock absorbing and sweat transporting inlay sole, which reduces odours and is washable at 40 °C. Metal-free. PVC-free.













SIKA BUBBLE



50011 / **MOVE**

Lightweight and comfortable work shoes in a smart sneakers design. Made from breathable textile. Extra slip resistant and flexible outsole. The air bubbles in the outsole provide unique shock absorption under the entire foot. The breathable, shock absorbent inlay sole reduces unpleasant odours. Shoes and inlay soles can be washed at 40 °C. Metal-free. PVC-free.









SIKA BUBBLE



50012 / **STEP**

Lightweight and comfortable work shoes in a smart sneakers design. Made from breathable, water resistant and durable microfibre. Extra slip resistant and flexible outsole. The air bubbles in the outsole provide unique shock absorption under the entire foot. The breathable, shock absorbent inlay sole reduces unpleasant odours. Metal-free. PVC-free.

















SIKA BUBBLE



50013 / JUMP

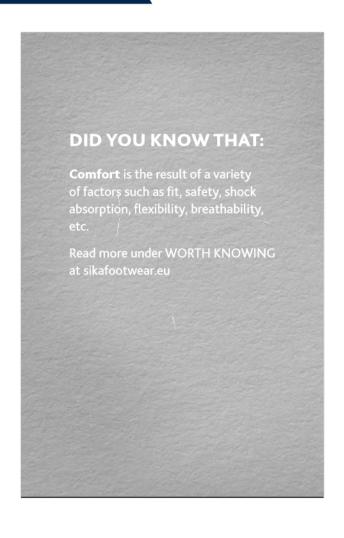
Lightweight and comfortable work shoes in a smart sneakers design. The shoes are made from breathable and durable canvas. Extra slip resistant and flexible outsole. The air bubbles in the outsole provide unique shock absorption under the entire foot. The breathable, shock absorbent inlay sole reduces unpleasant odours. Metal-free. PVC-free.











SIKA ENERGY









30202 / ENERGY BOA MICROFIBER

Trainer-like work shoes with the BOA° Fit System - perfect for waiters and other kitchen staff. The smooth microfibre upper with stylish, minimalist details makes the shoes very resistant to dirt while also repelling water and other liquids. The outsoles are made of durable rubber, and the sole pattern consists of numerous hexagons that contribute to 360° slip resistance and easily redirect liquids away from the sole, providing better grip on indoor surfaces.











SIKA ENERGY





NEW



30201 / ENERGY LACED UP MICROFIBER

Trainer-like work shoes with laces - perfect for waiters and other kitchen staff. The smooth microfibre upper with stylish, minimalist details makes the shoes very resistant to dirt while also repelling water and other liquids. The outsoles are made of durable rubber, and the sole pattern consists of numerous hexagons that contribute to 360° slip resistance. The work shoes are metal-free, PVC-free and ESD-approved.























30405 / ENERGY SLIP ON

Smart slip-on work shoes in microfibre and textile - ideal for healthcare professionals in hospitals and the medical industry. The smooth upper, a combination of microfibre and a neoprene-like textile, makes the shoe soft, repels liquids and is easy to clean. With no visible seams, the upper can even withstand wiping with ethanol. The white work shoes have an elastic slip-on design, making them easy to put on and take off. The work shoes are metal-free, PVC-free and ESD-approved.













SIKA MOTION





22224 / SIKA MOTION

Lightweight, soft and flexible sandal with detachable heel strap. Made of durable nubuck. Many adjustable options make it easy for the sandal to fit well and be comfortable on the foot. Slip resistant and shock absorbing outsole. Extra soft and padded footbed with sweat transporting properties. Footbed is moulded around the foot, providing optimal comfort. PVC-free. OB+A+E+FO+SRC.









SIKA MOTION



22213 / SIKA MOTION

Lightweight, soft and flexible sandal with detachable heel strap. Made of durable nubuck. Many adjustable options make it easy for the sandal to fit well and be comfortable on the foot. Slip resistant and shock absorbing outsole. Extra soft and padded footbed with sweat transporting properties. Footbed is moulded around the foot, providing optimal comfort. PVC-free. OB+A+E+FO+SRC.









SIKA MOTION



22204 / SIKA MOTION

Lightweight, soft and flexible sandal with a slip resistant and shock absorbing outsole. Extra padded footbed that shapes around the foot to provide optimal comfort. The many adjustment options make it easy to get it to sit well and comfortably on the foot. OB+A+E+FO+SRC.









SIKA MOTION



22265 / SIKA MOTION

Lightweight, soft and flexible sandal with detachable heel strap. Made of durable full grain leather. Many adjustable options make it easy for the sandal to fit well. Slip resistant and shock absorbing outsole. Extra soft and padded footbed with sweat transporting properties. Footbed is moulded around the foot, providing optimal comfort. PVC-free.

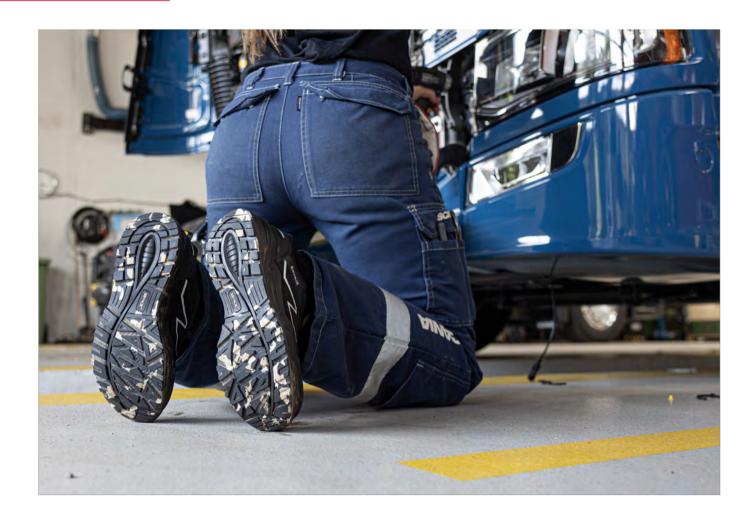
OR+A+F+FO+SRC



















3101 / **SHADOW**

Sporty safety shoes certified according to new 2022 standards. Breathable upper part made of mesh with BOA® Fit System and durable ProNose made of KPU. Highly slip resistant and shock absorbing sole of PU/rubber in a unique colour combination. ESD approved and PVC free.

























3102 / **BOLT**

Sporty safety shoes certified according to new 2022 standards. Breathable upper part made of an mesh with a slip on design and durable ProNose made of KPU. Highly slip resistant and shock absorbing sole of PU/rubber in a unique colour combination. ESD approved, PVC free and metal free.



























903 / **PHOENIX**

Smart, lightweight safety shoe certified according to the new 2022 standards. Knitted upper in breathable polyester treated with coating for water-resistant effect. With BOA® Fit System and durable KPU ProNose. Slip-resistant, shock-absorbing and flexible sole in rubber and EVA. ESD-approved and PVC-free.

























904 / GRAVITY

Smart, lightweight and airy safety shoe with open panels on each side. Certified according to the new standards in 2022. Knitted upper made of breathable polyester with BOA° Fit System and durable KPU ProNose. Slip-resistant, shock-absorbing and flexible sole in rubber and EVA. ESD-approved and PVC-free.

























905 / **SPLASH**

Smart, lightweight safety shoe certified according to the new 2022 standards. Knitted upper made of breathable polyester with laces and $\ durable\ KPU\ ProNose.\ Slip-resistant,\ shock-absorbing\ and\ flexible\ sole$ in rubber and EVA. ESD-approved and PVC-free.







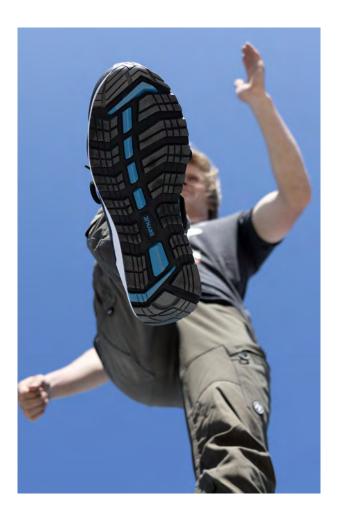
















642 / **STREAM**

 $\ensuremath{\mathsf{PVC}}\xspace$ free safety shoe with $\ensuremath{\mathsf{BOA}}\xspace^\circ$ Fit System. Made from durable, breathable and water-resistant microfibre. Extra slip resistant, flexible and shock absorbing outsole of PU/rubber. The sole also features a stabilising shank. Inlay sole of shock-absorbing, breathable and sweat transporting PU. Reinforced lining in the heel and ProNose for extra abrasion durability. ESD approved.

















600



671/CYCLONE

Safety sandal made from durable, breathable and water resistant onDura® microfibre and with the BOA® Fit System. Extra slip resistant, flexible, shock absorbing and lightweight PU/rubber outsole. The sole features a stabilising shank. Inlay sole of shock absorbing, breathable and sweat transporting PU. Reinforced lining in the heel and ProNose for extra durability. ESD approved.















600



649 / DRIZZLE

Lightweight and durable safety shoe in full grain leather and with BOA° Fit System. The outsole is of extra slip resistant, flexible and shock absorbing EVA/rubber. Solid ladder grip and stabilising shank. Inlay sole of shock absorbing and sweat transporting PU. Reinforced lining in the $\,$ heel and ProNose for extra abrasion durability. ESD approved.



















657 / **STORM**

Lightweight and durable safety bootee in full grain leather and with BOA° Fit System. The outsole is of extra slip resistant, flexible and shock absorbing EVA/rubber. Solid ladder grip and stabilising shank. Inlay sole of shock absorbing and sweat transporting PU. Reinforced lining in the heel and ProNose for extra abrasion durability. ESD approved.

















500



513 / AURIGA

Lightweight, sporty and flexible safety shoe of breathable, water resistant and durable nubuck/suede. Slip resistant, shock absorbing and flexible outsole. Durable lining and a shock absorbing and breathable inlay sole of lightweight and antibacterial material. Metal free and ESD-approved.







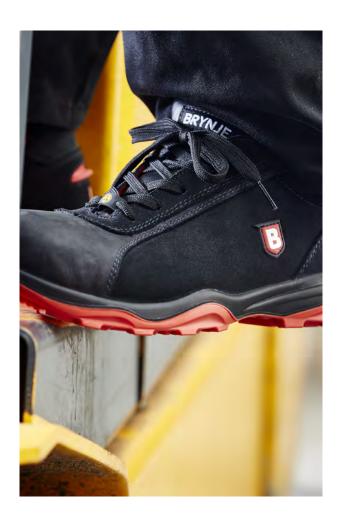












400



490 / B-DRY OUTDOOR SHOE

Extra durable and PVC-free safety shoes made of breathable full-grain leather and with waterproof and breathable membrane. Flexible and shock absorbing outsole made of PU/nitrile rubber that can withstand temperatures of up to 300°C. Shock absorbing and sweat transporting inlay sole. With closed tongue, reflective details and ProNose for extra durability. ESD-approved.























491 / B-DRY OUTDOOR LOW BOOT

Extra durable and PVC-free safety bootee made of breathable full-grain leather and with waterproof and breathable membrane. Flexible and shock absorbing outsole made of PU/nitrile rubber that can withstand temperatures of up to 300°C. Shock absorbing and sweat transporting inlay sole. With closed tongue, reflective details and ProNose for extra durability. ESD-approved.























494 / B-DRY OUTDOOR BOOT

Extra durable and PVC-free safety boot with imitation fur lining and zipper. Made of breathable full grain leather, with a waterproof and breathable membrane. Flexible and shock absorbing outsole made of PU/nitrile rubber that can withstand heat up to 300°C. With stabilising shank. Inlay sole made of shock absorbing and sweat-wicking PU. With reflective detailing and ProNose for extra durability. ESD-approved.

























433 / B-DRY BREEZE

Sturdy and PVC-free winter safety boot with imitation fur lining and waterproof membrane. Extra durable, flexible and shock absorbing outsole of PU/nitrile rubber that can withstand temperatures of up to 300 °C. Made from durable, breathable and water repellent B-Xtreme leather. With inner zip, reflective details and ProNose for extra durability. ESD approved.

























400



413 / SUPPORTER

Sturdy safety boot with wide fit and Thinsulate™ lining. Extra durable, flexible and shock absorbing outsole of PU/nitrile rubber that can withstand temperatures of up to 300 °C. Durable, breathable and water repellent B-Xtreme leather. Shock absorbing and sweat transporting inlay sole. With zip, closed tongue, reflective details and ProNose for extra durability. ESD approved.





















411 / ROBUST

Sturdy safety shoe with wide fit. Extra durable, flexible and shock absorbing outsole of PU/nitrile rubber that can withstand temperatures of up to 300 °C. Made from durable, breathable and water repellent B-Xtreme leather. Shock absorbing and sweat transporting inlay sole. With closed tongue, reflective details and ProNose for extra durability. ESD approved.



















421/ADVANTAGE

Sturdy safety shoe with Velcro° closure and wide fit. Extra durable, flexible and shock absorbing outsole of PU/nitrile rubber that can withstand temperatures of up to 300 °C. Made from durable, breathable and water repellent B-Xtreme leather. Shock absorbing and sweat transporting inlay sole. With reflective details and ProNose for extra durability. ESD approved.





















417 / WELDER PROTECTION

Wide, sturdy safety boots with easy Velcro° closure. Approved for use as welder boots. Outsole made from extra durable and shock absorbing PU/nitrile rubber that can withstand temperatures of up to 300 °C emitted by hot surfaces. With stabilising shank. Upper made from durable, breathable and water-resistant leather that moulds to your foot. Features closed tongue and extra durable ProNose. ESD approved.



















400



412 / ALL ROUND

Sturdy safety bootee with wide fit. Extra durable, flexible and shock absorbing outsole of PU/nitrile rubber that can withstand temperatures of up to 300 °C. Made from durable, breathable and water repellent $\mbox{\sc B-Xtreme}$ leather. Shock absorbing and sweat transporting inlay sole. With closed tongue, reflective details and ProNose for extra durability.





















A PU/nitrile rubber sole is

PU MIDSOLE:

Shock absorbing and flexible (even in the cold).

NITRILE RUBBER OUTSOLE: Slip

300 °C for one minute (HRO).



400



469 / **BOSTON**

Sturdy and PVC-free safety bootee made of breathable and water resistant leather. With strong nylon straps and wide elastic in the upper. Extra durable, flexible and shock absorbing sole of PU/nitrile rubber that can withstand temperatures of up to 300 °C. Stabilising shank. Inlay sole made of shock absorbing and sweat transporting PU. ProNose for extra durability. ESD-approved.























306 / GREEN WAY SHOE

Flexible, lightweight and durable safety shoe with BOA® Fit System. Made of water resistant, breathable microfiber with very few seams. Easy to clean. Highly slip resistant and shock absorbing PU/rubber outsole. Soft, breathable and shock absorbing inlay sole. TPU ProNose. ESD-approved and PVC-free.





















307 / GREEN WAY LOW BOOT

Flexible, lightweight and durable safety bootee with BOA® Fit System. Made of water resistant, breathable microfiber with very few seams. Easy to clean. Highly slip resistant and shock absorbing PU/rubber outsole. Soft, breathable and shock absorbing inlay sole. TPU ProNose. ESD-approved and PVC-free.

















300



312 / ACTIVE

Flexible, lightweight and durable safety shoe made of water resistant and breathable microfiber with very few seams. Easy to clean. Highly slip resistant and shock absorbing PU/rubber outsole. Soft, breathable and shock absorbing inlay sole. TPU ProNose. Metal-free, ESDapproved and PVC-free. Extra lightweight and flexible CoverCoat® fibre protective midsole.





















309 / GREEN SPRINTER

Flexible, lightweight and durable safety shoes with fast and easy drawstring system. Made of durable, fast-drying and breathable microfiber/textile. With highly slip resistant and shock absorbing PU/ rubber outsole. Soft, breathable and shock absorbing inlay sole. TPU ProNose. ESD-approved and PVC-free.

















300





354 / GREEN WORKING SHOE

Flexible, lightweight and durable safety shoe. Made of water resistant, breathable microfiber with very few seams. Easy to clean. Highly slip resistant and shock absorbing PU/rubber outsole. Soft, breathable and shock absorbing inlay sole. TPU ProNose. ESD-approved and PVC-free.





















355 / GREEN WORKING LOW BOOT

Flexible, lightweight and durable safety bootee. Made of water resistant, breathable microfiber with very few seams. Easy to clean. Highly slip resistant and shock absorbing PU/rubber outsole. Soft, breathable and shock absorbing inlay sole. TPU ProNose. ESD-approved and PVC-free.

















300



302 / BLUE STYLE

Flexible, lightweight and durable safety sandal with BOA° Fit System. Made of fast-drying, breathable microfiber with very few seams. Easy to clean. Highly slip resistant and shock absorbing PU/rubber outsole. Soft, breathable and shock absorbing inlay sole. TPU ProNose. ESDapproved. PVC-free. Extra lightweight and flexible CoverCoat® fibre protective midsole.





















304 / BLUE DRIVE

Flexible, lightweight and durable safety shoe with BOA® Fit System. Made of water resistant, breathable microfiber with very few seams. Easy to clean. Highly slip resistant and shock absorbing PU/rubber outsole. Soft, breathable and shock absorbing inlay sole. TPU ProNose. ${\sf ESD-approved.\,PVC-free.\,Lightweight\,and\,flexible\,CoverCoat}^{\circ}\, fibre$ protective midsole.

















300

300



303 / BLUE POWER

Flexible, lightweight and durable safety sandal with adjustable Velcro® closure. Made of fast-drying, breathable microfiber with few seams. Easy to clean. Highly slip resistant and shock absorbing PU/rubber outsole. Soft, breathable and shock absorbing inlay sole. TPU ProNose. ESD-approved. PVC-free. Lightweight and flexible CoverCoat® fibre





















305 / BLUE ENERGY

Flexible, lightweight and durable safety shoe with adjustable Velcro® closure. Water resistant and breathable microfiber with few seams. Easy to clean. Highly slip resistant and shock absorbing PU/rubber outsole. Soft, breathable and shock absorbing inlay sole. TPU ProNose. ESD-approved. PVC-free. Lightweight and flexible CoverCoat® fibre

















300



313 / ATHLETIC BOA®

Flexible, lightweight and durable safety shoe with BOA° Fit System. Made of fast-drying and breathable microfiber/nubuck/textile/mesh. Highly slip resistant and shock absorbing PU/rubber outsole. Soft, breathable and shock absorbing inlay sole. ProNose made of asphalt leather. ESD-approved. PVC-free. Lightweight and flexible CoverCoat $^{\circ}$ fibre protective midsole.























314 / GREY ATHLETIC

Flexible, lightweight and durable safety shoes with easy drawstring system. Made of fast-drying and breathable microfiber/nubuck/textile/ mesh. Highly slip resistant and shock absorbing PU/rubber outsole. Soft, breathable and shock absorbing inlay sole. ProNose made of asphalt leather. ESD-approved. PVC-free. Lightweight and flexible CoverCoat® fibre protective midsole.



















316 / BLUE BREEZE

Flexible, lightweight and durable safety shoe made of water resistant, quick drying and breathable microfiber/suede. Highly slip resistant and shock absorbing PU/rubber outsole. Soft, breathable and shock absorbing inlay sole. Metal-free, ESD-approved and PVC-free. Extra lightweight and flexible CoverCoat® fibre protective midsole.



















300



379 / **TASMANIA 2.0**

Safety bootee made of durable, breathable, water resistant leather. With strong nylon straps and a wide elasticated upper. Flexible, slip resistant and shock absorbing PU/PU outsole. Shock absorbing, breathable and sweat transporting PU inlay sole, with extra reinforcement in the lining of the heel. TPU ProNose for extra durability. Metal-free.















200



203 / FORCE RAPID SHOE

Lightweight and durable safety shoe with sturdy hook and loop closure. Inlay sole of antibacterial material with extra shock absorption in the heel and forefoot. Upper in breathable, water resistant and durable full grain leather. Wide fit. With ProNose for extra durability. Metal free and with reflective details.

















201 / FORCE SHOE

Lightweight and durable safety shoe. Inlay sole of antibacterial material with extra shock absorption in the heel and forefoot. Upper in breathable, water resistant and durable full grain leather. Wide fit. With ProNose for extra durability. Metal free and with reflective details.





















200



202 / FORCE BOOT

Lightweight and durable safety low boot. Inlay sole of antibacterial material with extra shock absorption in the heel and forefoot. Upper in breathable, water resistant and durable full grain leather. Wide fit. With ProNose for extra durability. Metal free and with reflective details.



















111 / FLEX FIT

Lightweight and flexible clog of breathable and durable Permair® leather. With soft instep padding for extra comfort. Slip resistant and shock absorbing outsole. Soft, shock absorbing and replaceable inlay sole, which gives extra arch support. With ProNose for extra durability.



















110 / FLEX FIT

Lightweight and flexible clog of breathable and durable Permair® leather. With soft instep padding for extra comfort. Slip resistant and shock absorbing outsole. Soft, shock absorbing and replaceable inlay sole, which gives extra arch support. With ProNose for extra durability. SB+P+A+E+FO+WRU+SRA.

















1000



1024 / **SOLID 2.0**

Extra lightweight, durable and comfortable PU boots that provide good support around the arch, heel and ankle. Slip resistant and self-cleaning outsole, reducing the risk of twist injuries. Insulates against the cold down to -20°C. Flexible and supple even at low temperatures. Shock absorbing and breathable inlay sole. See resistance overview on

















151 / SIKA ULTIMATE FOOTFIT - LOW

Arch supporting inlay sole for feet with a low arch. Made from soft, shock absorbing and breathable EVA/PU foam, and moulded with polyester around the sole for optimal durability. Poron beneath the heel for exceptional shock absorption. Antistatic and ESD compatible.

Size: 35-37, 38-39, 40-41, 42-43, 44-45, 46-47, 48-50



152 / SIKA ULTIMATE FOOTFIT - MID

Arch supporting inlay sole for feet with a medium arch. Moulded TPU. Soft, shock absorbing and breathable EVA/PU foam. Moulded with polyester around the sole for optimal durability. Poron beneath the heel for exceptional shock absorption. Antistatic and ESD compatible.

Size: 35-37, 38-39, 40-41, 42-43, 44-45, 46-47, 48-50



153 / SIKA ULTIMATE FOOTFIT - HIGH

Arch supporting inlay sole for feet with a high arch. Moulded TPU. Soft, shock absorbing and breathable EVA/PU foam. Moulded with polyester around the sole for optimal durability. Poron beneath the heel for exceptional shock absorption. Antistatic and ESD compatible.

Size: 35-37, 38-39, 40-41, 42-43, 44-45, 46-47, 48-50





162 / SIKA INLAY SOLE - MOTIONFLEX

Unique shock absorption under the entire foot. Keeps its shape and elasticity.

Size: 35-48.



168 / SIKA INLAY SOLE - OPTIMAX

Inlay sole for the Optimax-models. Ergonomic and antistatic. Of durable and antibacterial material. Shock absorbing and breathable. Washable at 30 °C.

Size: 35-50.



164 / SIKA INLAY SOLE - FUSION

Antistatic and extra durable inlay sole with shock absorbing Ortholite°-Technology. The sole is antibacterial, sweat transporting and quick-drying.

Size: 35-48.



174 / SIKA INLAY SOLE - HIGHLINE

Inlay sole of breathable, sweat transporting and anti-bacterial PU. With extra soft and pressure-relieving memory foam from heel to forefoot. Washable at 30 $^{\circ}\text{C}.$

Size: 35-50.



165 / SIKA INLAY SOLE

Antistatic. Shock and sweat absorbing.

Size: 35-51.



68244 / BRYNJE 300 INLAY SOLE

Extra soft and breathable inlay sole that provides plenty of shock absorption and comfort. The core is made of 100% PU, which shapes itself to the foot and provides gentle support around the arch and heel. The sole is antistatic, moisture-wicking and covered with durable polyester.

Size: 35-48.



68144 / BRYNJE UNIVERSAL INLAY SOLE

Hi-Poly inlay sole made from abrasion resistant polyester for optimal durability. The Inlay sole is shock absorbent, breathable, and can be used universally with Brynje footwear. Antistatic and ESD compatible, and ESD certified for a large selection of Brynje products.

Size: 35-38, 39-40, 41-43, 44-46, 47-48.



68145 / BRYNJE THERMO INLAY SOLE

Heat and cold insulating felt inlay sole with an insulating foil on the backside. It is suitable for work in extreme temperatures, freezing houses or asphalt work, where the inlay sole insulates and protects the foot from the harsh temperatures. Breathable and durable.

Size: 35-37, 38, 39-40, 41-43, 44-45, 46-48.



68210 / BRYNJE SORBOTAN INLAY SOLE

Antistatic and shock absorbing inlay sole. The sole is constructed from soft and sweat transporting EVA that moulds to the foot and gives support around the arch and heel. With memory foam and additional shock absorbing PU foam in heel and forefoot.

Size: 35-37, 38, 39-40, 41-43, 44-45, 46-48



703701 / **SIKA WOOL**

Warm and durable socks of wool and acrylic. With excellent sweat transporting properties to keep feet warm and dry. The sock has an elasticated upper, shapes around the foot and keeps its fit. Wash at max. 40 °C. Made from 36 % wool, 36 % acrylic, 14 % cotton, 13 % polyamide and 1 % elastane.

Size: 36-39, 40-43, 44-47.



705200 / BRYNJE ALL YEAR, 3-PACK

Lightweight and breathable socks, with excellent sweat transporting properties to keep feet dry. The sock has an elasticated upper, shapes around the foot and keeps its fit. Wash at max. 40 °C. Made from 39% Coolmax, 32% polyamide, 27% cotton and 2% elastane.

Size: 36-39, 40-43, 44-47.



705100 / BRYNJE BASIC, 6-PACK

Basis socks for general wear. Wash at max. 40 °C. Made from 69% cotton, 29 % polyamide and 2% elastane.

Size: 36-39, 40-43, 44-47.



18 / SIKA LEATHER POLISH

Cleans and cares for plain hide and leather. Available in black and neutral. 190 ml. $\,$

3802 / SIKA IMPREGNATION

Protects plain hide and leather against moisture and prolongs the lifetime of the footwear. Easy to apply and economical to use. Water based, natural product without organic solvents or silicone. 200 ml.



BRYNJE LACES

68154 / 90 CM 68155 / 100 CM 68158 / 120 CM 68159 / 130 CM



BRYNJE FIRE RESISTANT LACES

68162 / 100 CM 68163 / 120 CM



SIKA OPTIMAX LACES

17200070 / 70 CM 17200090 / 90 CM



SIKA FOOTWEAR A/S / HI-PARK 301 / DK-7400 HERNING

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Subject to reservation for changes in our assortment and for printing errors.

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